

CELL :-A202 CELL NAME:-Oil Pump Assembly MACHINE / STAGE :- OPERATION :shaft assembly

KAIZEN THEME :-To Avoid recurrence of gear shaft key way damage in 202 Oil Pump Assy.

IDEA: Modify New Shaft guide with Key

WIDELY/DEEPLY:-

COUNTERMEASURE:-Modify new shaft guide with key way

PROBLEM / PRESENT STATUS :-A202 gear key way damage



BENCHMARK	28
TARGET	0 No.
KAIZEN START	17.01.2015
KAIZEN FINISH	28.01.2015

TEAM MEMBERS :-
Jagdish Amrutkar, sandip Patil

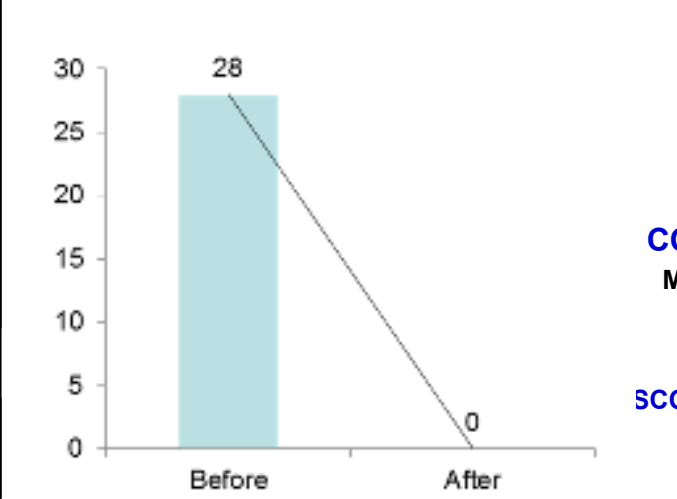
- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Clamp Holder Condition Verification
HOW TO DO: Fixture Maintenance check sheet verify
FREQUENCY : Monthly

WHY - WHY ANALYSIS :-
 Why 1 :-A202 Gear keyway damage
 Why 2 :- Screw head stuck with key way
 Why 3 :- No provision to engage between Shaft & Shaft guide while rotation.
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RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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ROOT CAUSE :-No provision to engage Shaft while rotation

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 17.01.2015

REGISTERED BY :- Jagdish Amrutkar

MANAGER'S SIGN :- Sunil kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				